| Bolt Torque Required for Sealing Flanges with Gaskets Calculator |  |  |
| :---: | :---: | :---: |
| Blocks shown as light blue are editable |  |  |
| external bending moment, $\mathrm{M}=$ | 15.000 | in.-Ib |
| diameter at location of gasket load reaction, G = | 6.000 | in |
| test pressure, $\mathrm{P}_{\mathrm{r}}=$ | 450.000 | psi |
| internal pressure, $\mathrm{P}=$ | 90.000 | psi |
| effective gasket seating diameter width, $\mathrm{b}=$ | 3.0000 | in |
| gasket factor, m = | 1.0000 | - |
| gasket unit seating load, $\mathrm{y}=$ | 35.0000 | psi |
| cross-sectional area of bolts, $\mathrm{A}_{\mathrm{b}}=$ | 1.1800 | $i^{2}$ |
| modulus of elasticity of bolting material at temperature, $E_{b}=$ | 65000.00 | psi |
| thickness of gasket, $\mathrm{t}_{\mathrm{g}}=$ | 0.0800 | in |
| modulus of elasticity of gasket material at temperature, $\mathrm{E}_{\mathrm{g}}=$ | 26.00 | psi |
| effective length of bolt, mid nut to mid nut, $\mathrm{l}_{\mathrm{b}}=$ | 1.0000 | in |
| Total friction factor between bolt/nut and nut/ flange face, $\mathrm{K}=$ | 0.2500 | - |
| Diameter of bolt/fastener $\mathrm{D}=$ | 0.5000 | in |
| pitch diameter of threads, $\mathrm{d}_{\mathrm{m}}=$ | 0.4485 | in |
| number of bolts, $\mathrm{n}=$ | 6 | \# |
| Results |  |  |
| Eq. 1, Equivalent Pressure $\mathrm{P}_{\mathrm{c}}=$ | 106.269 | lb |
| Eq. 2, Hydrostatic end force $\mathrm{H}=$ | 3004.690 | lb |
| Eq. 3, Total joint-contact-surface compression load $\mathrm{H}_{\mathrm{p}}=$ | 12018.760 | lb |
| Eq. 4, Minimum required bolt load for gasket seating $\mathrm{W}_{\mathrm{m} 2}=$ | 1979.203 | lb |
| Eq. 5, Actual joint area contact for gasket $\mathrm{A}_{\mathrm{g}}=$ | 113.097 | $\mathrm{in}^{2}$ |
| Eq. 6, Decreasing compression force in gasket $\Delta \mathrm{F}=$ | 973.432 | lb |
| Eq. 7, Initial required tightening force (tension) $\mathrm{F}_{\mathrm{bo}}=$ | 12992.192 | lb |
| Eq. 8, Total tightening force required to seal joint, $\mathrm{W}=$ | 12992.192 | lb |
| Eq. 9, Required torque $\mathrm{T}=$ | 20.233 | $\mathrm{lb}-\mathrm{ft}$ |

