| Bolt Torque Required for Sealing Flanges with Gaskets Calculator        |           |                 |
|---|-----------|-----------------|
| Blocks shown as light blue are editable                                 |           |                 |
| external bending moment, M =  | 15.000    | inlb            |
| diameter at location of gasket load reaction, G =                       | 6.000     | in              |
| test pressure, P <sub>r</sub> =   | 450.000   | psi             |
| internal pressure, P =  | 90.000    | psi             |
| effective gasket seating diameter width, b =                            | 3.0000    | in              |
| gasket factor, m =  | 1.0000    | -               |
| gasket unit seating load, y =   | 35.0000   | psi             |
| cross-sectional area of bolts, $A_b$ =                                  | 1.1800    | in <sup>2</sup> |
| modulus of elasticity of bolting material at temperature, $E_{\rm b}$ = | 65000.00  | psi             |
| thickness of gasket, t <sub>g</sub> =                                   | 0.0800    | in              |
| modulus of elasticity of gasket material at temperature, $E_{\rm g}$ =  | 26.00     | psi             |
| effective length of bolt, mid nut to mid nut, $I_b$ =                   | 1.0000    | in              |
| Total friction factor between bolt/nut and nut/ flange face, K =        | 0.2500    | -               |
| Diameter of bolt/fastener D =   | 0.5000    | in              |
| pitch diameter of threads, d <sub>m</sub> =                             | 0.4485    | in              |
| number of bolts, n =  | 6         | #               |
| Results   |           |                 |
| Eq. 1, Equivalent Pressure P <sub>c</sub> =                             | 106.269   | lb              |
| Eq. 2, Hydrostatic end force H =  | 3004.690  | lb              |
| Eq. 3, Total joint-contact-surface compression load $H_p$ =             | 12018.760 | lb              |
| Eq. 4, Minimum required bolt load for gasket seating $W_{m2}$ =         | 1979.203  | lb              |
| Eq. 5, Actual joint area contact for gasket $A_g$ =                     | 113.097   | in <sup>2</sup> |
| Eq. 6, Decreasing compression force in gasket ΔF =                      | 973.432   | lb              |
| Eq. 7, Initial required tightening force (tension) F <sub>bo</sub> =    | 12992.192 | lb              |
| Eq. 8, Total tightening force required to seal joint, W =               | 12992.192 | lb              |
| Eq. 9, Required torque T =  | 20.233    | lb-ft           |